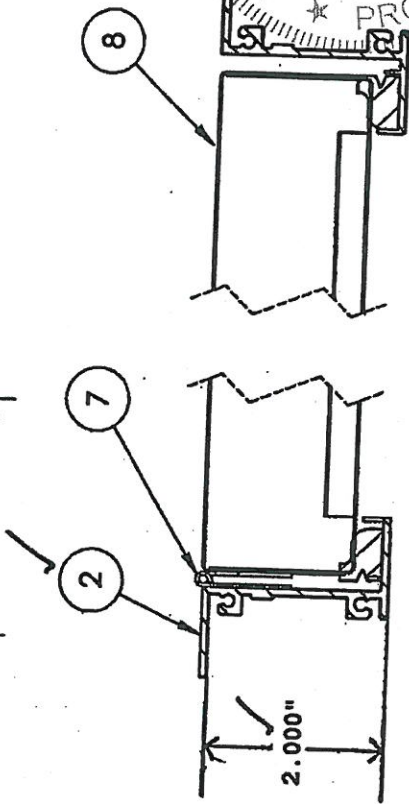
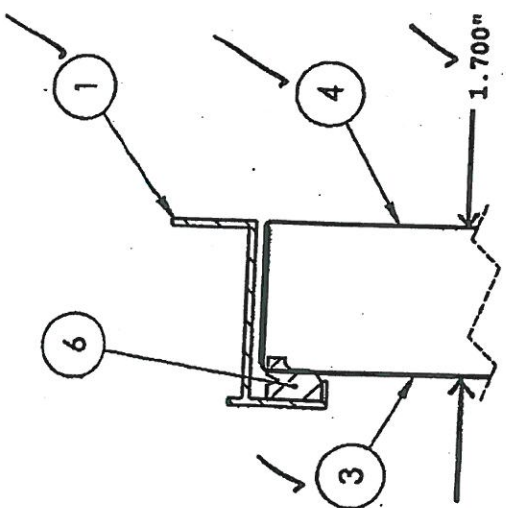
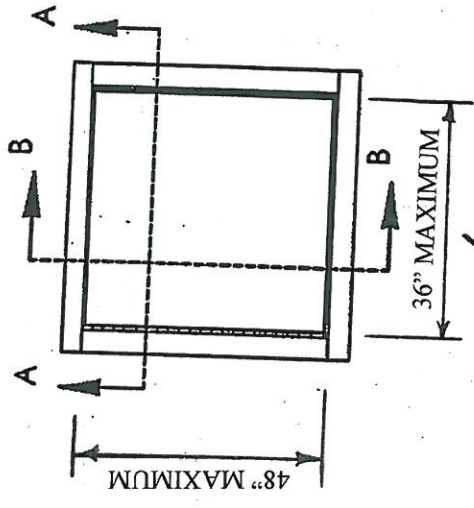


ITEM NO.	PART
1	✓ EXTRUDED ALUMINUM FRAME HEAD AND SILL
2	✓ EXTRUDED ALUMINUM FRAME JAMBS
3	24g GALVANNEALED STEEL
4	24g GALVANNEALED STEEL ✓
5	PRESSURE INJECTED POLYURETHANE FOAM
6	EPDM COMPRESSION GASKET
7	.038" X 2" CONTINUOUS PIANO-STYLE HINGE
8	COMPRESSION LATCH (NOT SHOWN)



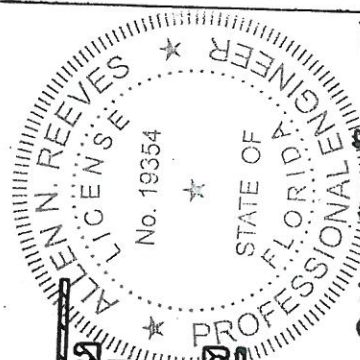
SECTION A-A
SCALE 1:2

Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# F-7964

Date 8-2-16 Tech W



Allen Reeves
3 MAY 2021

REV	DESCRIPTION	BY	DATE

DRAWN BY: PAH	DATE: 5/13/16
MATERIAL:	

AJ Manufacturing, Inc	
Bloomer, WI	
TITLE: ACCESS DOOR	
NYSTROM XTA/XTL	
CROSS SECTION	

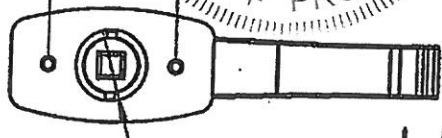
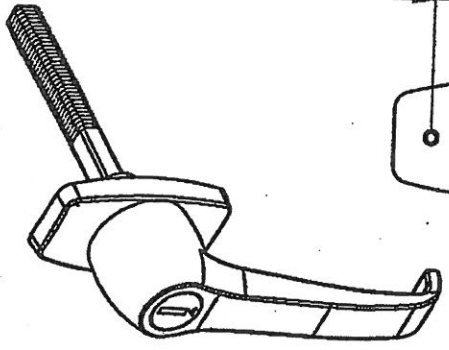
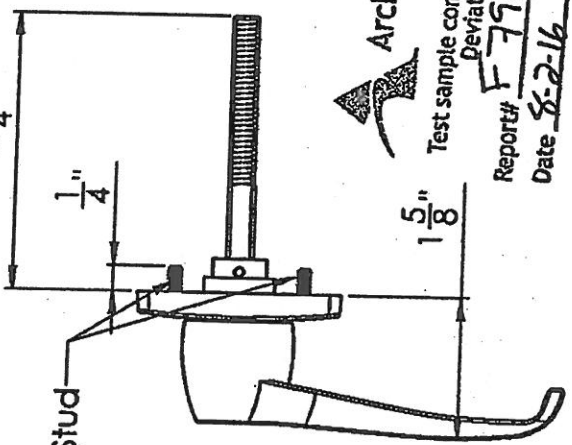
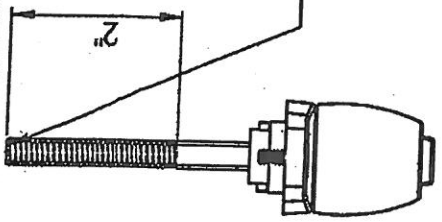
DO NOT SCALE	SHEET 1 OF 1
DWG.# X00265	PART# A

UNLESS OTHERWISE NOTED:
ANG. FOLD ±1/2" (REF)
X.XX ±.010 (CRITICAL)
X.XXX ±.005 [] METRIC

CURRENT ECO:

3 4 5 2

REV. NO.	REV. DESCRIPTION	DATE	APPROVED



Architectural Testing

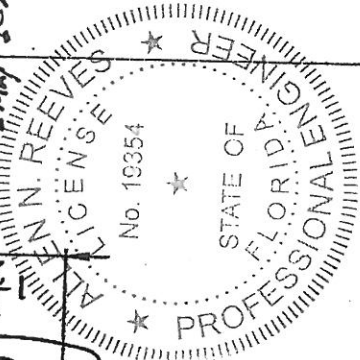
Test sample complies with these details.
Deviations are noted.

Report# F-7764

Date 8-2-16

Tech MD

Allen N. Reeves
3 MAY 2021



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BAUER PRODUCTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BAUER PRODUCTS, INC. IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN		
TOLERANCES:	CHECKED		
FRACTIONAL:	ENG APPR.		
ANGULAR: MACH:	MFG APPR.		
TWO PLACE DECIMAL:	Q.A.		
THREE PLACE DECIMAL:	COMMENTS:		
INTERPRET GEOMETRIC TOLERANCING PER MATERIAL			
FINISH			
USED ON			
NEXT ASSY			
APPLICATION			
DO NOT SCALE DRAWING			

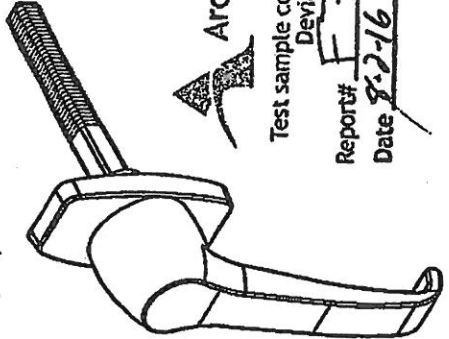
LATCH WITH LOCK

TITLE: L-305CW PN 8479

SIZE DWG. NO. REV
A

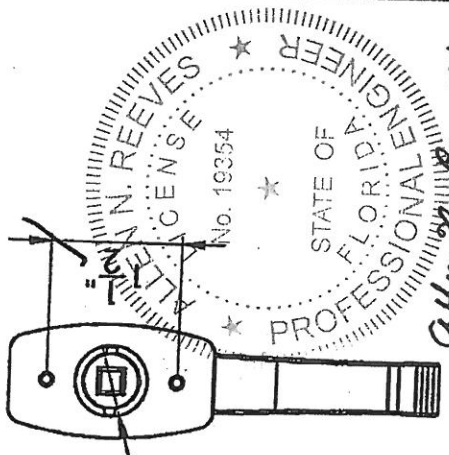
SCALE: 1:2 WEIGHT: SHEET 1 OF 1

ZONE	REV.	REVISIONS DESCRIPTION	DATE	APPROVED

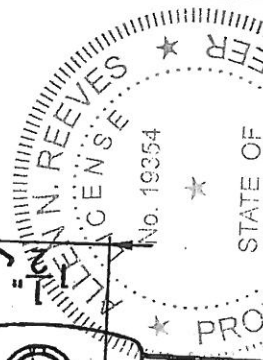


Architectural Testing
 Test sample complies with these details.
 Deviations are noted.

Report# F-7964
 Date 8-2-16 Tech AA



$\phi \frac{7}{8}$



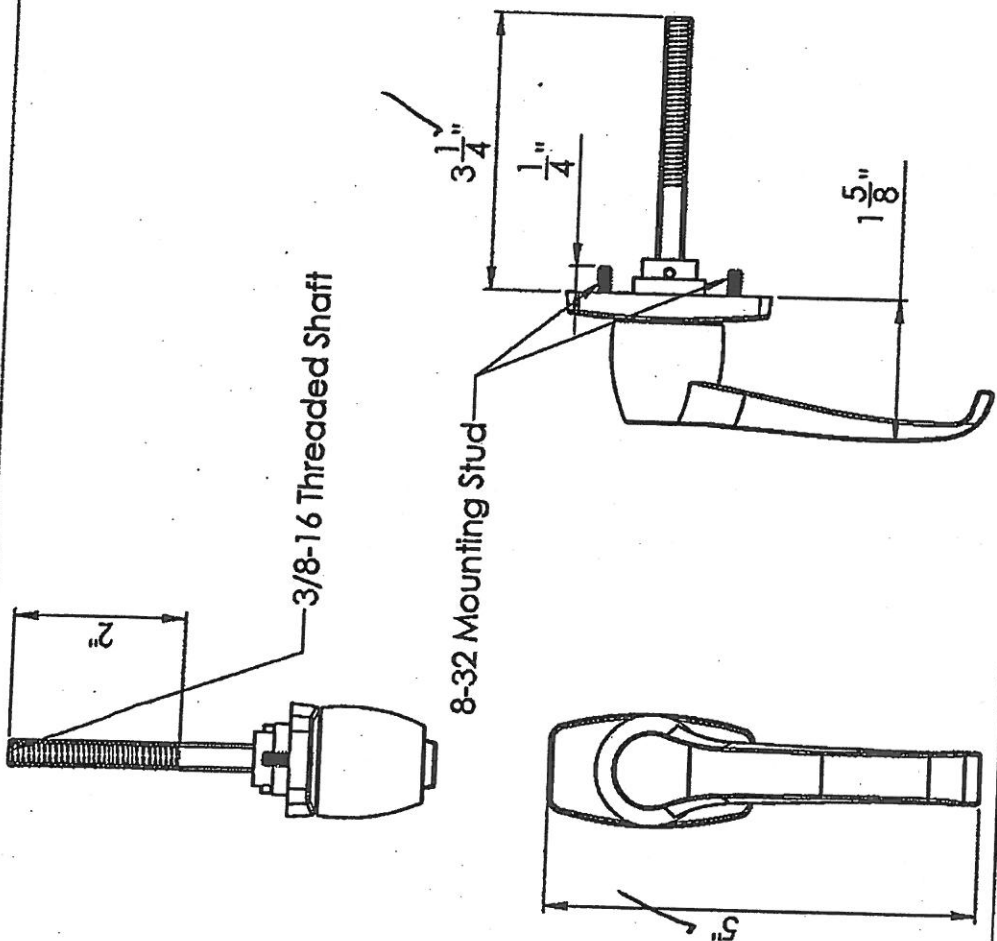
Alan N. Reeves
 3 MAY 2027

LATCH WITHOUT LOCK

TITLE:
 L304CW PN 8478

SIZE **A** DWG. NO. REV

SCALE: 1:2 WEIGHT: SHEET 1 OF 1



3/8-16 Threaded Shaft

8-32 Mounting Stud

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	
FRACTIONALS:	CHECKED	
ANGULAR: MACH:	ENG APPR.	
TWO PLACE DECIMAL:	MFG APPR.	
THREE PLACE DECIMAL:	Q.A.	
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:	
MATERIAL:		
FINISH:		
DO NOT SCALE DRAWING		

Bauer Products, Inc.

PROPRIETARY AND CONFIDENTIAL
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APPLICATION 4
 USED ON
 NEXT ASSY
 3
 2

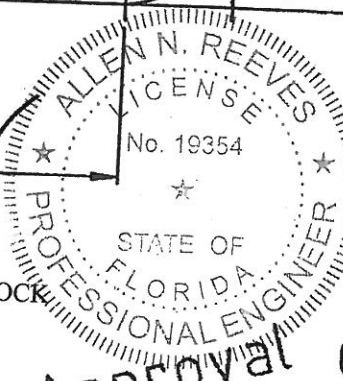
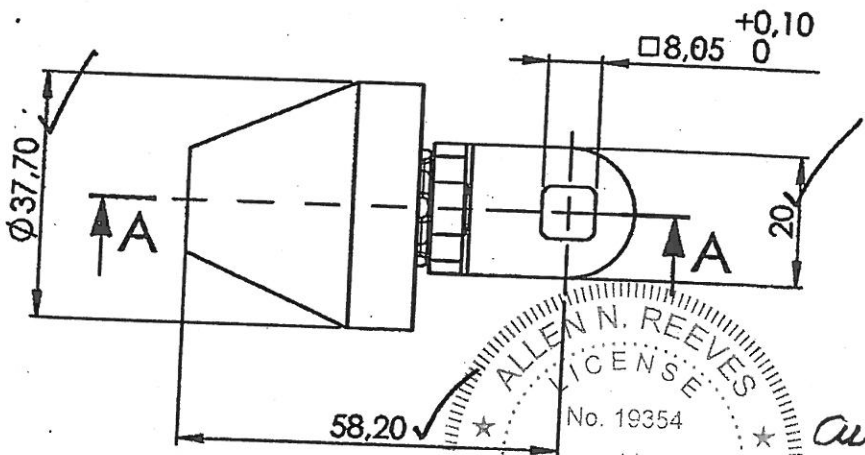
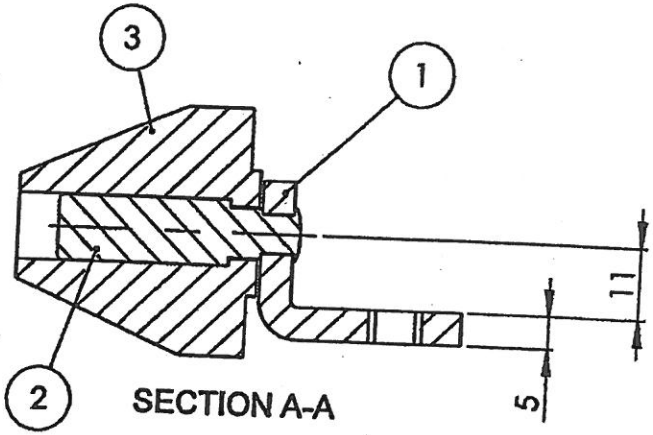
Revision	Note	Appr. Date	Appr. By
P01			

Architectural Testing

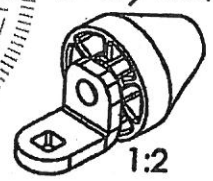
Test sample complies with these details.
Deviations are noted.

Report# F7964
Date 8-2-16

Tech [Signature]



Allen N. Reeves
3 MAY 2021



INSIDE OF LATCH, WITH OR WITHOUT LOCK

Finalized for Approval

Pos	Qty.	Article Nr	Description
1	1	8-325-335-1	Rollercam
2	1	2321S1401-R07	RIVET
3	1	8-57900171	Roller

Design	Date	Scale	Weight	Material (see)	Material (mat.)	Surface treatment
AL	2016-07-01	1:1	67.6 g			
LÅSREGEL Klimaflex Rullregel 58,2 x11,0mm Roller Cam						Tolerances unless otherwise specified SS-ISO 2768-C
Industrilas http://www.Industrilas.com +46 (0)10-130 75 00						Approved by Approved date
Project article No.						Article No. 8-325-335
						Revision P01

2016-07-01 07:42:14

CAD-model: 00063566. applies unless otherwise stated.

Dok.Nr. 4.5-A4

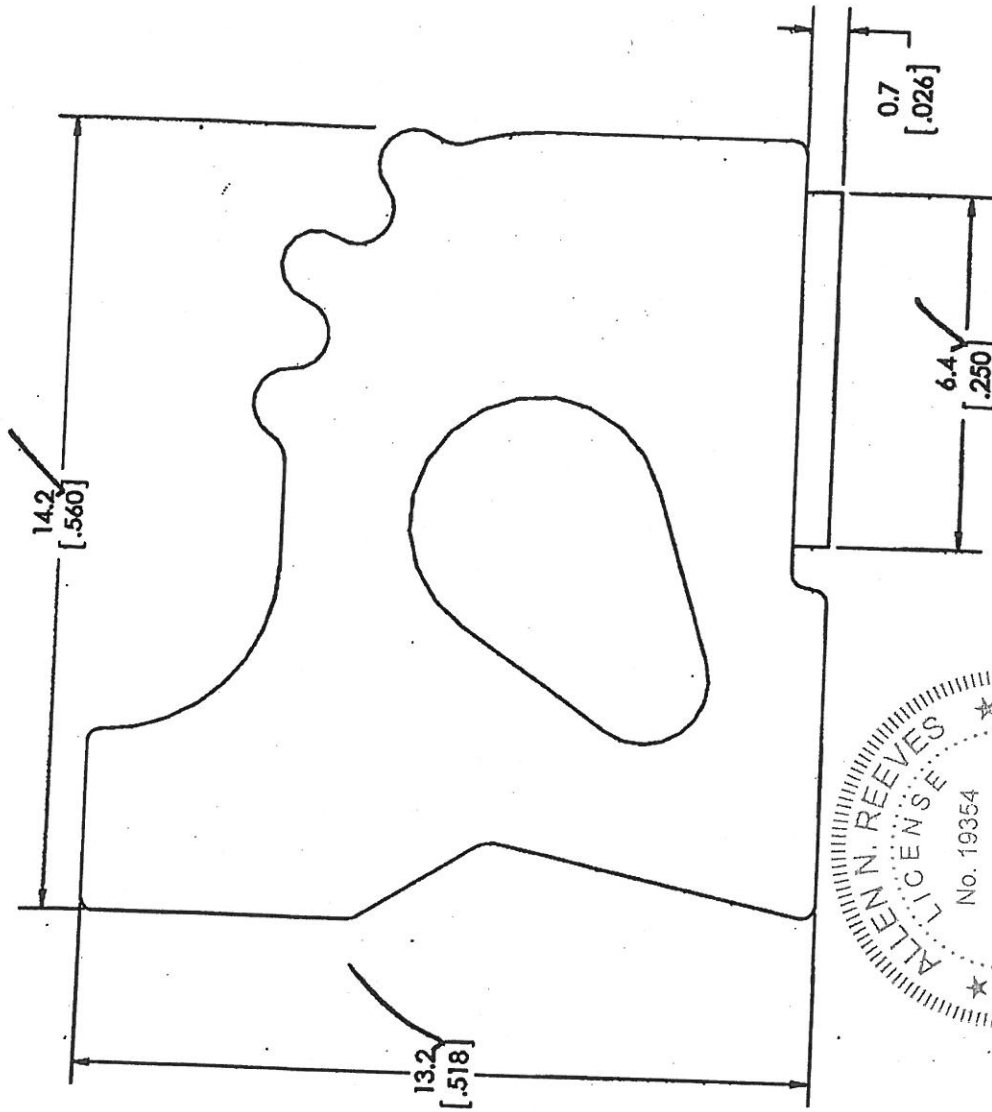


FULL SCALE
1:1



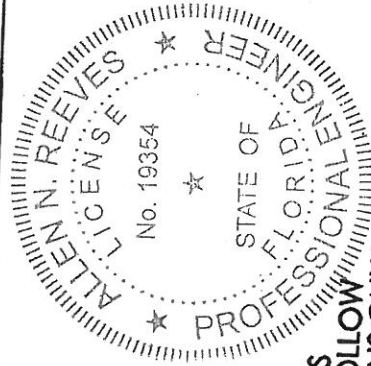
Test sample complies with these details.
Deviations are noted.

Report# F7964
Date 8-2-16 Tech AD



EPDM COMPRESSION GASKET

DRAWING DATE: 11/17/13 AFC		AJ Manufacturing, Inc Bloomer, WI
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	TITLE:	HOLLOW EPDM REFERENCE DRAWING PROFILE DRAWING
DO NOT SCALE	DWG. #	01008
	PART #	6251 (LINEAL)
	ADOELINK#	NO



NOTES:
 1. ALL DIMENSIONS IN [] ARE INCHES
 2. PROFILE (INCLUDING INTERIOR HOLLOW SHAPE/SIZE & MATERIAL DEVIATIONS ONLY PER A.J. MFG. ENGINEERING APPROVAL

Allen N. Reeves
3 MAY 2021

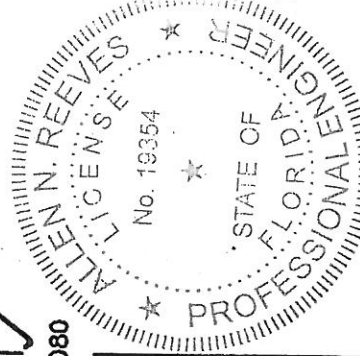
TYPICAL WALL THICKNESS = .080 BREAK SHARP CORNERS = R.016



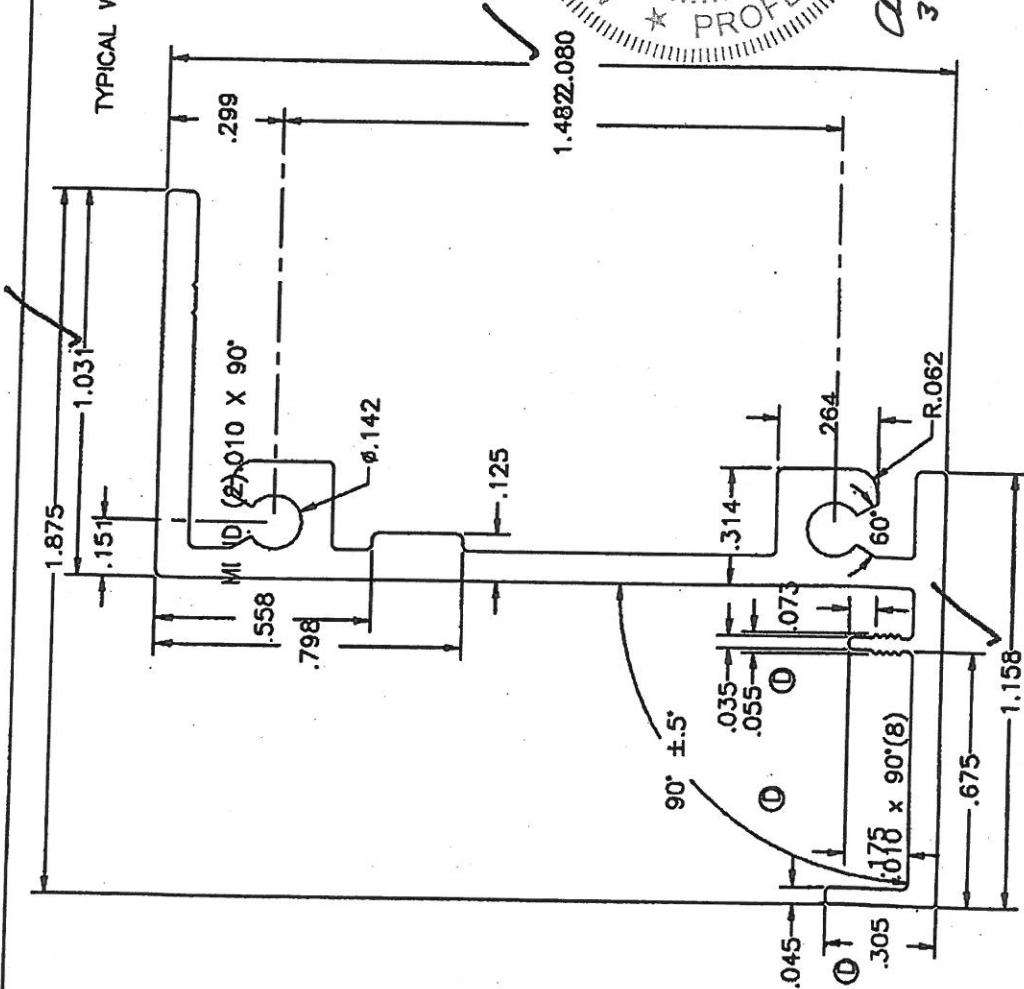
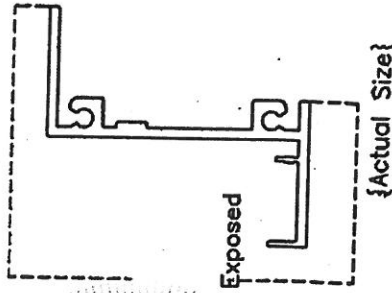
Test sample complies with these details. Deviations are noted.

Report# F-7764

Date 8-2-16 Tech D



Allen N. Reeves
3 MAY 2021



MI METALS, INC.		MILLERSBURG, PA	
TITLE: Z Frame Vertical			
DATE: 1/13/05	SCALE: 3:1	CUSTOMER NAME: AJ Manufacturing	
AREA: .436	PERM: 10.755	EXT. PERM: .523	WT./FT.:
CIRCLE SIZE: 2-3	GLASS: Solid	ALLOY/TEMPOR: 6063-T5	FINISH:
PLANT LOC: MI Metals PA	THERMAL CAVITY:	PART NO.: OC-3227	REV. D

APPROVED BY: DATE APPROVED:

DATE	DESCRIPTION
JAN 17/05	Moved leg end added upland leg
JAN 17/05	Removed leg
JAN 17/05	Changed wall thickness around screw boss
JAN 17/05	Changed serrations to raised .010 height
JAN 17/05	DESCRIPTION
BT	REVISIONS

ALUMINUM JAMBS

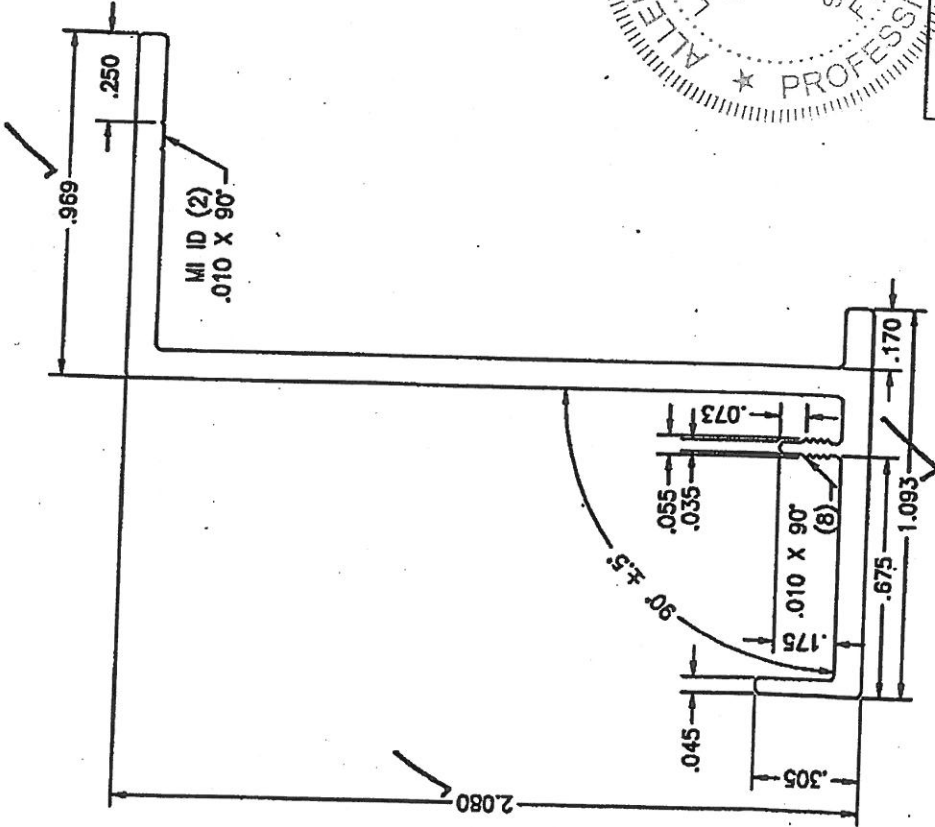
STANDARD ALUMINUM ASSOCIATION TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED.



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# F-7764
Date 8-2-16 Tech AD



Actual Size

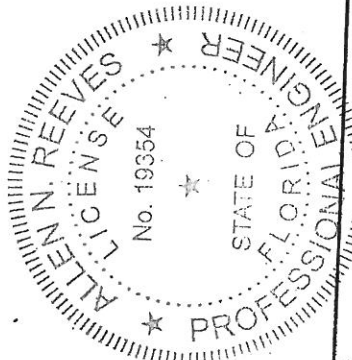
Allen N. Reeves
3 MAY 2021

TYPICAL WALL THICKNESS = .080
BREAK SHARP CORNERS = R.016

MI METALS, INC.
MILLERSBURG, PA

TITLE: Z Frame Horizontal

DATE	1/13/05	SCALE	3:1	CUSTOMER NAME	
JAT		FORM	8.889	EXT. PERM.	
AREA	.335	GLASS		ALUM./TEMPOR	402
CORNER SIZE	2-3	SOLID		PART NO.	6063-T5
PLANT LOC.	MI Metals PA	THEMAL CHARG		REV.	B



APPROVED BY: _____
DATE APPROVED: _____

REV.	DESCRIPTION	BY	DATE
B	Moved leg and added spandrel leg	JAT	5/17/08
A	Changed serrations to raised .010 high	JAT	1/14/08

ALUMINUM HEAD AND SILL
STANDARD ALUMINUM ASSOCIATION TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED.